



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : E21B 17/08, 17/04, 43/10, 43/08, F16L 15/08</p>	<p>A2</p>	<p>(11) International Publication Number: WO 97/21901 (43) International Publication Date: 19 June 1997 (19.06.97)</p>
<p>(21) International Application Number: PCT/GB96/03026 (22) International Filing Date: 9 December 1996 (09.12.96) (30) Priority Data: 9525244.1 9 December 1995 (09.12.95) GB 9623797.9 15 November 1996 (15.11.96) GB (71) Applicant (for all designated States except US): PETRO-LINE WIRELINE SERVICES LIMITED [GB/GB]; Off-shore Technology Park, Claymore Drive, Bridge of Don, Aberdeen AB23 8GD (GB). (72) Inventors; and (75) Inventors/Applicants (for US only): CAMPBELL, Alasdair [GB/GB]; 38 Bruce Crescent, Ellon AB41 9BW (GB). METCALFE, Paul, David [GB/GB]; North Wing, Bucklerburn Steading, Peterculter AB14 0NP (GB). (74) Agents: MCCALLUM, William, Potter et al.; Cruikshank & Fairweather, 19 Royal Exchange Square, Glasgow G1 3AE (GB).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>Without international search report and to be republished upon receipt of that report.</i></p>
<p>(54) Title: TUBING CONNECTOR</p> <div data-bbox="302 1136 1422 1352"> </div> <p>(57) Abstract</p> <p>A tubing connector for joining the ends of two lengths of expandable tubing (10, 11) comprises two expandable tubular portions (16, 17) for mounting on the ends of the lengths of expandable tubing. Each portion (16, 17) includes a plurality of circumferentially spaced couplings (20, 21) for engaging corresponding couplings on the other portion. The engaging parts of the couplings (24, 25) are located on parts of the tubular portions which are substantially undeformed following expansion of the tubular portions.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

TUBING CONNECTOR

This invention relates to a tubing connector, and in particular to a connector for use in joining lengths of expandable tubing.

WO-A-93\25800 (Shell Internationale Research), the disclosure of which is incorporated herein by reference, describes a method of completing an uncased section of a borehole in an underground oil-bearing formation. An expandable liner provided with overlapping longitudinal slots is fixed at a predetermined position in the borehole. A tapered expansion mandrel is then moved through the liner and expands the liner to a diameter larger than the mandrel maximum diameter. Ideally, the liner is expanded to such an extent that it contacts the bore wall.

In certain applications it is desirable to provide a relatively long section of borehole with slotted liner. This requires two or more lengths of slotted liner to be joined together at the surface, prior to running into the borehole. Conventionally, the lengths of liner are welded together, however this is a time-consuming and potentially dangerous operation, due to the elevated temperatures created by the welding process. The heat created by the welding operation may also affect the properties of the metal at the liner ends. Achieving consistent weld quality may also be difficult, particularly when the welding operation is to be carried out, for example, in exposed conditions on an offshore facility. Further, if any

problems are encountered while running the liner into the borehole, and the liner string must be retrieved, it is not possible to disconnect the welded lengths of tubing and these must be cut apart, and the cut lengths may have to be scrapped.

It is among the objectives of the embodiments of the present invention to provide a tubing connector which will obviate or mitigate at least some of these disadvantages.

According to a first aspect of the present invention there is provided a tubing connector for joining the ends of two lengths of expandable tubing, the connector comprising two expandable tubular portions for mounting on the ends of the lengths of expandable tubing, each portion including a plurality of circumferentially spaced couplings for engaging corresponding couplings on the other portion, the engaging parts of the couplings being located on parts of the tubular portions which are substantially undeformed following expansion of the tubular portions.

For use with expandable tubing featuring overlapping longitudinal slots, the tubular portions may include corresponding overlapping longitudinal slots arranged such that the connected tubular portions exhibit a similar pattern of slots to the tubing, with the couplings located on the "nodes" between the ends of axially aligned slots.

To provide the connection with the necessary strength it will often be necessary for the thickness of material at the connected couplings, that is where the corresponding couplings overlap or meet, to be greater than that of the

remainder of the tubular portions and the expandable tubing itself, such that the couplings may be upset from the inner or outer tubing surface.

Preferably, the couplings may be disconnected, to
5 allow disconnection of the tubing lengths, if desired.

Preferably also, the cooperating or engaging parts of the coupling may define, for example, cooperating tongues and slots or pins and bores, the couplings may be threaded, and the couplings may define teeth or undercuts. The
10 couplings will generally be provided in male and female form, that is one coupling is axially received within the other. The couplings may additionally be secured to one another by any suitable means or combination of means, including adhesive, radial screws or pins.

15 The couplings of one embodiment are in male and female form and define corresponding threads, the outer female coupling including a dog which is biased towards a position engaging the corresponding male coupling. Preferably, the dog is initially held in a retracted
20 position and may be released, once the couplings are in the desired relative positions, to engage the male coupling. Conveniently, the dog is in the form of a sprung pin.

Preferably also, the longitudinal extent of each coupling is restricted to parts of the tubular portions
25 which are substantially undeformed following expansion of the tubular portions. In other embodiments the couplings may extend over parts of the tubular portions which are subject to deformation.

The connector may be provided in combination with lengths of expandable tubing.

The tubular members may include radially extending handling shoulders, to facilitate handling of the respective tubing lengths.

The tubular members may be integral with the respective tubing lengths, or may be formed separately and welded or otherwise connected to the tubing length. In the former arrangement the ends of the tubing lengths are machined or otherwise shaped to form the tubular members. In the latter arrangement the tubular members may be at least partially formed and then welded or otherwise fixed to the tubing lengths; in a preferred embodiment the longitudinal slots in the tubing lengths and the tubular portions are formed once the tubular portions have been welded to the respective tubing lengths.

According to a further aspect of the present invention there is provided a tubing connector for joining the ends of two lengths of expandable tubing, the connector including expandable tubular portions for mounting on the lengths of expandable tubing and each expandable tubular portion having a coupling part for joining with a coupling part of another tubular portion, a first coupling part being of larger diameter to receive a second coupling part, whereby the expanded connector defines an upset where said first and second coupling parts overlap.

The upset may be external or internal, though it is generally preferred that the upset is external. An

external upset may assist in anchoring expanded tubing in a bore by engaging the bore wall or engaging cement into which the connector expands.

5 The thickness of material, typically metal, present at each upset will generally be equivalent to twice the thickness of the tubing or the expandable tubular portions.

10 According to a still further aspect of the present invention there is provided an expandable connector for joining the ends of two lengths of expandable tubing, the connector comprising first and second expandable tubular portions for mounting on the ends of the respective lengths of expandable tubing, the first portion including a plurality of circumferentially spaced dogs, each dog being
15 biased towards an extended position for engaging the second portion, the dogs initially being held in a retracted position and being releasable to move to the extended position to engage the second portion once the portions have been brought together.

20 According to another aspect of the present invention there is provided a connector comprising first and second threaded parts, the first part including a dog biased towards the second part, wherein once the parts have been threaded together the dog engages the second part to restrict relative rotation of the parts.

25 Preferably, the dog is initially held in a retracted position, to permit relative rotation of the parts, and is releasable to engage the second part at an appropriate point. Conveniently, the dog is in the form of a sprung

pin. The pin may be located in a bore in the first part and be released from the exterior of the part by, for example, withdrawing a clip engaging the pin and which rests on the outer surface of the first part.

5 These and other aspects of the present invention will now be described, by way of example, with reference to the accompanying drawings, in which:

10 Figure 1 is a side view of two lengths of expandable tubing which have been joined using a tubing connector in accordance with a preferred embodiment of the present invention;

 Figure 2 is a sectional view of the tubing of Figure 1;

15 Figures 3 through 9 are enlarged sectional views of parts of tubing connectors in accordance with various embodiments of the present invention;

 Figures 10 and 11 are enlarged views of the connector of Figure 9 of the drawings; and

20 Figures 12 and 13 are sectional views of parts of a tubing connector in accordance with another aspect of the present invention.

25 Reference is first made to Figures 1 and 2 of the drawings, which illustrate two lengths of expandable longitudinally slotted tubing 10, 11 which have been joined together using a connector 12 in accordance with a preferred embodiment of the present invention. The tubing lengths 10, 11 are provided with overlapping longitudinal slots 14 (only some of the slots have been shown for

drawing clarity), to allow the tubing to be expanded as described in WO-A-93\25800 (Shell Internationale Research). The connector 12 comprises two expandable tubular portions 16, 17 which are slotted in a similar fashion to the lengths of tubing 10, 11. The tubular portions 16, 17 are welded to the ends of the respective tubing lengths 10, 11 and the slots then cut such that the tubular portions 16, 17 will expand in concert with the tubing lengths 10, 11. Further tubular portions 16a, 17a are also shown mounted to the free ends of the tubing lengths 10, 11.

Each tubing length 10, 11 carries a number of handling shoulders 18, and corresponding shoulders 19 are provided on the tubular portions 16, 17. The shoulders 18, 19 are useful when handling and transporting the various parts, and may also be used when connecting the tubular portions 16, 17, as will be described.

Each tubular portion 16, 17 includes a plurality of circumferentially spaced couplings 20, 21 at the portion free end, for engaging a corresponding coupling on the other tubular portion 17, 16; the couplings 20, 21 are located at the "nodes" 22 between the ends of the slots 14 in the tubular portions 16, 17, the metal at the nodes 22 remaining substantially undeformed when the tubular portions 16, 17 are expanded.

Reference is now made to Figure 3 of the drawings, which illustrates a pair of couplings 20, 21 in greater detail. It will be noted that the coupling 20 defines a female portion 24 defining an internal screw thread and the

coupling 21 defines a corresponding male portion 25 carrying an external thread and the ends of the portions 24, 25 are also undercut to minimise the possibility of radial separation. In addition, two screws 26, 27 fix the portions 24, 25 together.

It will be noted that the combined metal thickness of the joined couplings 20, 21 is greater than that of the adjacent tubular portions 16, 17, such that this form of connection would not be suitable where it was desired to provide expandable tubing with a smooth or flush outer surface.

Reference is now made to Figure 4 of the drawings which illustrates threaded couplings 60, 61 which may be torqued up.

Figure 5 of the drawings illustrates couplings 64, 65 which define a "stab in" connector, that is the coupling 64, 65 are simply pushed together, and a single screw 66 is also provided for securing each pair of couplings 64, 65 together.

Figure 6 illustrates an arrangement in which one coupling 70 defines a threaded tongue 72 which is received by a slot 74 defined by a shroud 75 fixed on the other coupling 71. Further, a screw 76 is provided to secure the couplings 70, 71 together.

Figure 7 illustrates couplings 80, 81 defining ratchet threads 82, 83 with a back angle, and including a securing screw 84.

Figure 8 illustrates couplings 88, 89 without threads

and held together by two screws 90, 91.

Reference is now made to Figure 9 of the drawings, illustrating couplings 130, 131 in accordance with another embodiment of the invention. In this example the couplings 130, 131 define hook or ratchet threads 132, 133 and undercut end surfaces 134, 135. Additionally, the coupling 130 includes a sprung latch pin 136, further details of which may be seen in Figures 10 and 11 of the drawings. The pin 136 is biased radially inwardly by a solid spring 140 acting between a ledge 142 defined on the pin 136 and a threaded retainer in the form of a grub screw 144 which is fixed in the outer end of the bore 146 which accommodates the pin 136. The pin 136 is thus biased radially inwardly, but is initially retained in a retracted position (Figure 10) by a spring clip 148 which engages an annular groove 150 in the outer end of the pin 136. The clip 148 is removed once the couplings 130, 131 have been made up, the head of the pin 136 then extending into a corresponding recess 152 in the end of the coupling 131, to prevent relative rotation of the couplings 130, 131.

Figures 12 and 13 illustrate couplings 160, 161 in which the couplings define threads 162, 163 and have tongued ends 164, 165 to engage corresponding grooves in the other coupling to prevent separation of the couplings 160, 161 on expansion of the connector. Like the embodiment illustrated in Figures 9, 10 and 11, the coupling 160 includes a spring latch pin or pin-lock 166, however, in this embodiment the pin 168 has a removable

threaded head 170 and utilises a coil spring 172.

All of the embodiments described above are intended to be robust and to allow lengths of expandable tubing to be made up quickly and securely on site. The particular form of connection utilised will depend upon the particular application.

It will be clear to those of skill in the art that the above-described embodiments are merely exemplary of the present invention, and that various modifications and improvements may be made thereto without departing from the scope of the invention.

CLAIMS:

1. A tubing connector for joining the ends of two lengths of expandable tubing, the connector comprising two expandable tubular portions for mounting on the ends of the lengths of expandable tubing, each portion including a plurality of circumferentially spaced couplings for engaging corresponding couplings on the other portion, the engaging parts of the couplings being located on parts of the tubular portions which are substantially undeformed following expansion of the tubular portions.
2. The connector of claim 1, wherein the tubular portions include overlapping longitudinal slots defining nodes between the ends of axially aligned slots, the couplings being located on the nodes.
3. The connector of claim 1 or 2, wherein the thickness of material at the connected couplings is greater than that of the remainder of the tubular portions, such that the couplings are upset from the tubing surface.
4. The connector of claim 1, 2 or 3, wherein engaged couplings are disconnectable, to allow disconnection of joined tubing lengths.

5. The connector of any of claims 1 to 4, wherein the engaging parts of the coupling define cooperating tongues and slots.

5 6. The connector of any of claims 1 to 4, wherein the engaging parts of the coupling define cooperating pins and bores.

7. The connector of any of the preceding claims, wherein the couplings are threaded.

10 8. The connector of any of the preceding claims, wherein the couplings define teeth.

9. The connector of any of the preceding claims wherein the couplings define undercuts.

10. The connector of any of the preceding claims wherein the couplings are in male and female form.

15 11. The connector of any of the preceding claims wherein the couplings are securable to one another by adhesive.

12. The connector of any of the preceding claims wherein the couplings are securable to one another by radially extending fasteners.

13. The connector of any of the preceding claims, wherein the couplings are in male and female form and define corresponding threads, the outer female coupling including a dog which is biased towards a position engaging the corresponding male coupling.

14. The connector of claim 13, wherein the dog is initially held in a retracted position and is releasable, once the couplings are in the desired relative positions, to engage the male coupling.

15. The connector of claim 13 or 14, wherein the dog is in the form of a sprung pin.

16. The connector of any of the preceding claims, wherein the tubular portions include radially extending handling shoulders.

17. The connector of any of the preceding claims, in combination with lengths of expandable tubing.

18. An expandable connector for joining the ends of two lengths of expandable tubing, the connector comprising first and second expandable tubular portions for mounting on the ends of the respective lengths of expandable tubing, the first portion including a plurality of circumferentially spaced dogs, each dog being biased towards an extended position for engaging the second

portion, the dogs initially being held in a retracted position and being releasable to move to the extended position to engage the second portion once the portions have been brought together.

5 19. A connector comprising first and second threaded parts, the first part including a dog biased towards the second part, wherein once the parts have been threaded together the dog engages the second part to restrict relative rotation of the parts.

10 20. The connector of claim 19, wherein the dog is initially held in a retracted position, to permit relative rotation of the parts, and is releasable to engage the second part at an appropriate point.

15 21. The connector of claim 20, wherein the dog is in the form of a sprung pin.

22. The connector of claim 21, wherein the pin is located in a bore in the first part and be releasable from the exterior of the part by withdrawing a clip engaging the pin and which rests on the outer surface of the first part.

20 23. A tubing connector for joining the ends of two lengths of expandable tubing, the connector including expandable tubular portions for mounting on the lengths of expandable tubing and each expandable tubular portion having a

coupling part for joining with a coupling part of another tubular portion, a first coupling part being of larger diameter to receive a second coupling part, whereby the expanded connector defines an upset where said first and
5 second coupling parts overlap.

1/5

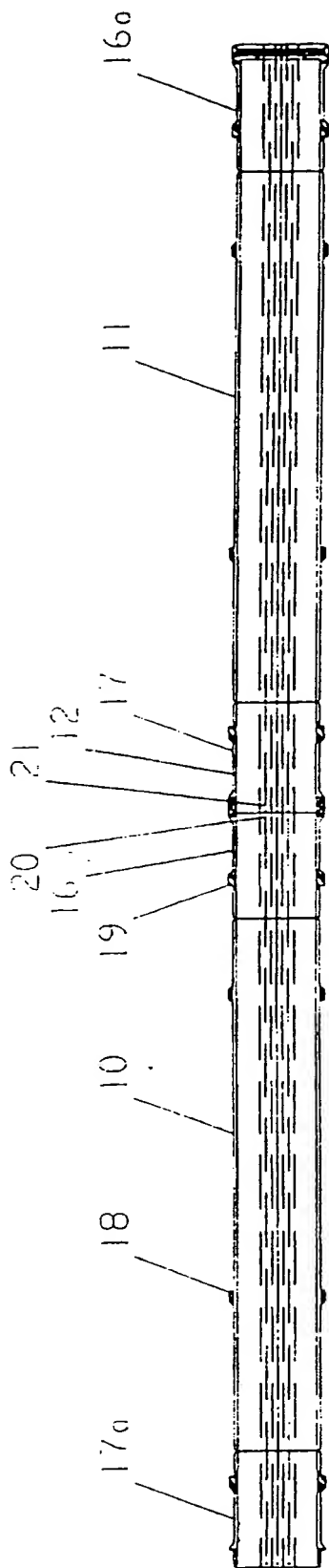


FIGURE 2

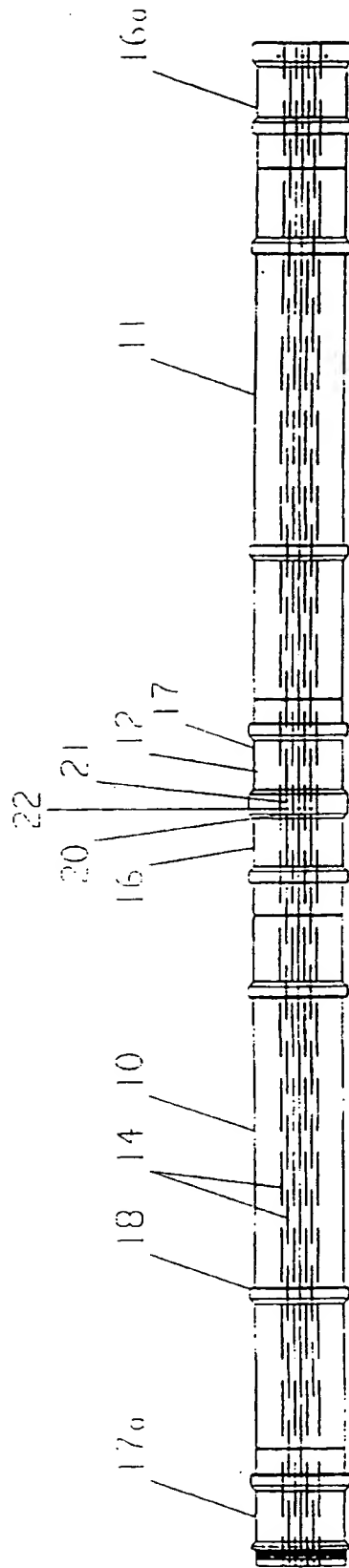


FIGURE 1

2/5

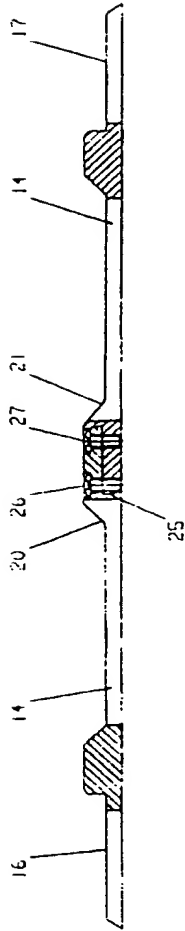


FIGURE 3

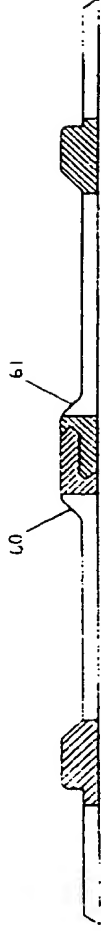


FIGURE 4

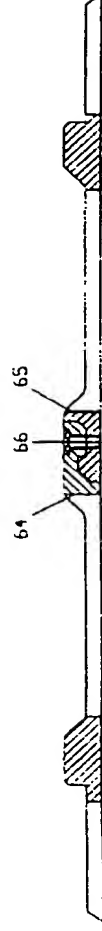


FIGURE 5

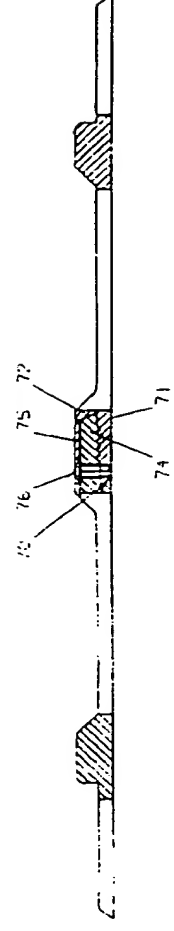


FIGURE 6

3/5

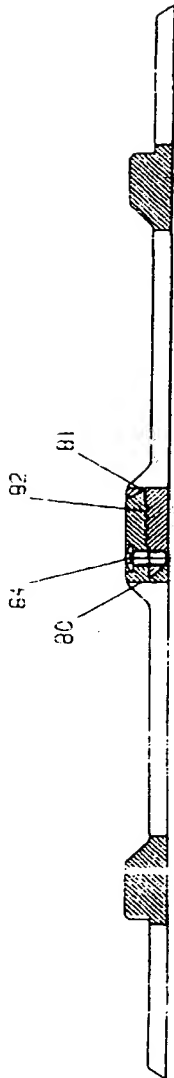


FIGURE 7

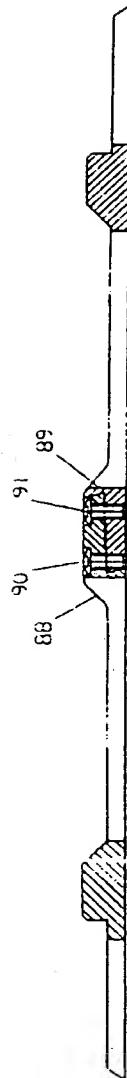


FIGURE 8

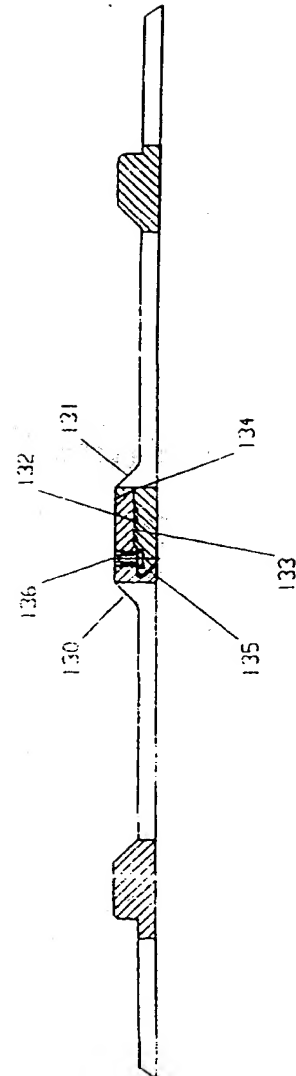


FIGURE 9

4/5

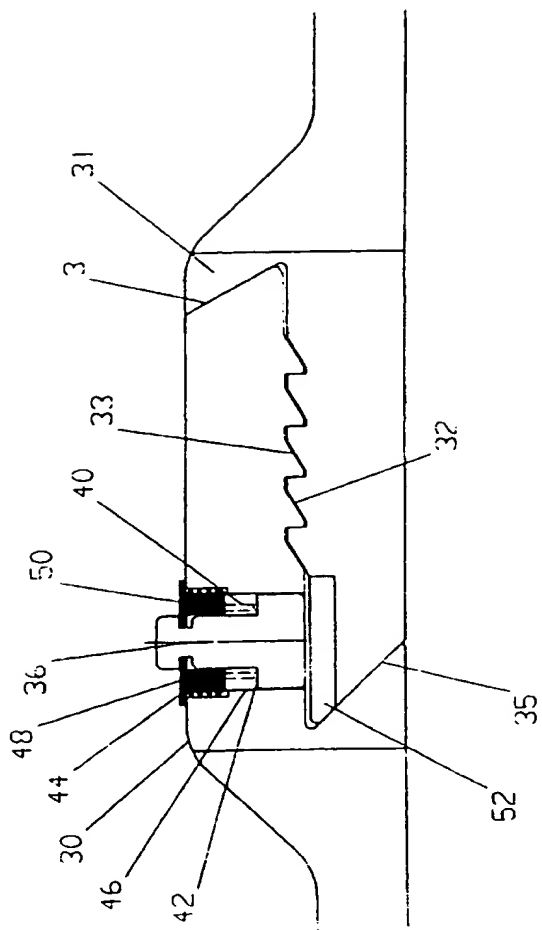


FIGURE 10

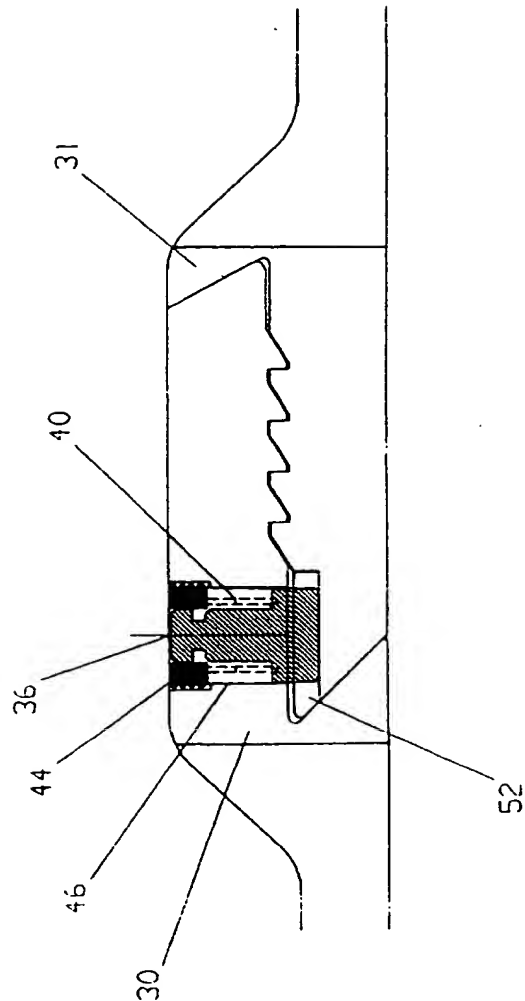


FIGURE 11

5/5

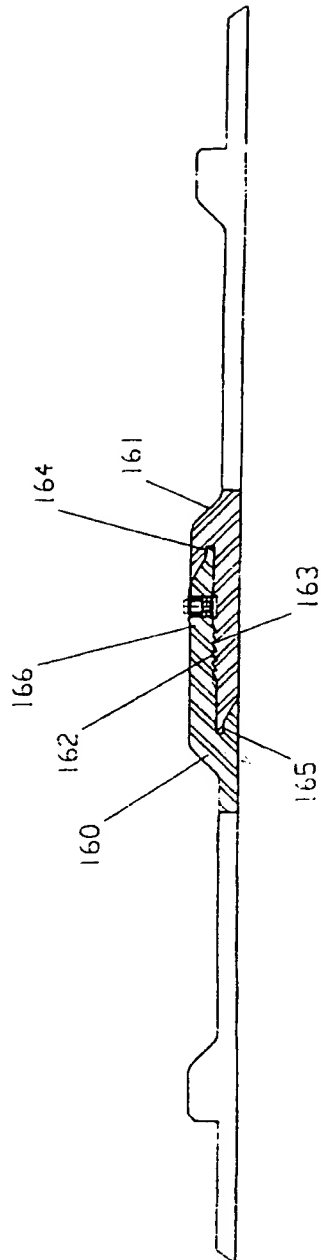


FIGURE 12

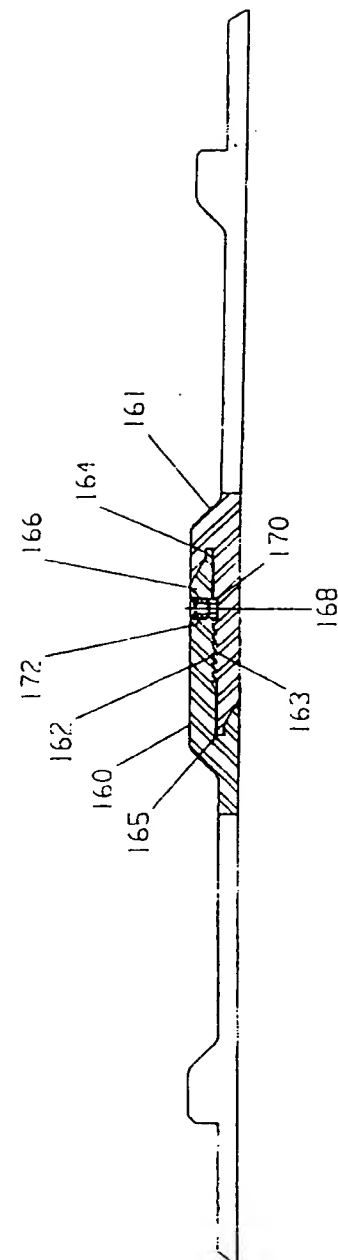


FIGURE 13



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification n 6 : E21B 17/08, 17/04, 17/043, 17/046, 43/10, 43/08, F16L 15/08</p>	<p>A3</p>	<p>(11) International Publication Number: WO 97/21901</p> <p>(43) International Publication Date: 19 June 1997 (19.06.97)</p>
<p>(21) International Application Number: PCT/GB96/03026</p> <p>(22) International Filing Date: 9 December 1996 (09.12.96)</p> <p>(30) Priority Data: 9525244.1 9 December 1995 (09.12.95) GB 9623797.9 15 November 1996 (15.11.96) GB</p> <p>(71) Applicant (for all designated States except US): PETRO- LINE WIRELINE SERVICES LIMITED (GB/GB); Off- shore Technology Park, Claymore Drive, Bridge of Don, Aberdeen AB23 8GD (GB).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): CAMPBELL, Alasdair (GB/GB); 38 Bruce Crescent, Ellon AB41 9BW (GB). METCALFE, Paul, David (GB/GB); North Wing, Buckler- burn Steading, Peterculter AB14 0NP (GB).</p> <p>(74) Agents: MCCALLUM, William, Potter et al.; Cruikshank & Fairweather, 19 Royal Exchange Square, Glasgow G1 3AE (GB).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p> <p>(88) Date of publication of the international search report: 14 August 1997 (14.08.97)</p>
<p>(54) Title: TUBING CONNECTOR</p>		
<p>(57) Abstract</p> <p>A tubing connector for joining the ends of two lengths of expandable tubing (10, 11) comprises two expandable tubular portions (16, 17) for mounting on the ends of the lengths of expandable tubing. Each portion (16, 17) includes a plurality of circumferentially spaced couplings (20, 21) for engaging corresponding couplings on the other portion. The engaging parts of the couplings (24, 25) are located on parts of the tubular portions which are substantially undeformed following expansion of the tubular portions.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LJ	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

INTERNATIONAL SEARCH REPORT

Intern. Application No
PCT/GB 96/03026

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 E21B17/08 E21B17/04 E21B17/043 E21B17/046 E21B43/10
E21B43/08 F16L15/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 E21B F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 3 948 321 A (OWEN) 6 April 1976 see column 5, line 13 - line 50 ---	1,3-17
Y	US 3 472 538 A (VINCENT) 14 October 1969 see column 2, line 6 - line 60 ---	1,3-6,9, 10,12, 16,17
Y	GB 2 152 168 A (DRIL-QUIP INC.) 31 July 1985 see abstract ---	7,8
Y	EP 0 088 817 A (KAWASAKI JUKOGYO KABUSHIKI KAISHA) 21 September 1983 see abstract ---	11
Y	US 4 364 587 A (SAMFORD) 21 December 1982 see abstract ---	13-15
	-/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search

4 April 1997

Date of mailing of the international search report

25. 06. 97

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+ 31-70) 340-3016

Authorized officer

SOGNO M.G.

INTERNATIONAL SEARCH REPORT

Intern. Application No
PCT/GB 96/03026

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 90 13 606 U (BRM GMBH) 31 October 1991 see claim 1 ---	1
A	US 5 355 968 A (SMITH) 18 October 1994 see abstract ---	1
A	NL 8 503 029 A (NEDERLANDSCH OCTROOIBUREAU) 1 June 1987 see the whole document ---	1
A	US 4 900 066 A (BRAMMER) 13 February 1990 see abstract ---	1
A	WO 93 25800 A (SHELL INTERNATIONALE RESEARCH MAATSCHAPPIJ B.V.) 23 December 1993 cited in the application see abstract -----	1

INTERNATIONAL SEARCH REPORT

International application No.

PCT/GB 96/ 03026

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. claims 1-17
2. claim 18
3. claims 19-22
4. claim 23

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

1-17

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern. Application No

PCT/GB 96/03026

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 3948321 A	06-04-76	NONE	
US 3472538 A	14-10-69	NONE	
GB 2152168 A	31-07-85	US 4659119 A	21-04-87
		CA 1236865 A	17-05-88
		DE 3426848 A	11-07-85
		FR 2557668 A	05-07-85
		JP 4067075 B	27-10-92
		JP 60146988 A	02-08-85
		NL 8402596 A	16-07-85
EP 88817 A	21-09-83	NONE	
US 4364587 A	21-12-82	NONE	
DE 9013606 U	31-10-91	NONE	
US 5355968 A	18-10-94	NONE	
NL 8503029 A	01-06-87	NONE	
US 4900066 A	13-02-90	CA 1326052 A	11-01-94
		EP 0368795 A	16-05-90
WO 9325800 A	23-12-93	AU 672008 B	19-09-96
		AU 4324593 A	04-01-94
		CA 2137565 A	23-12-93
		DE 69305852 D	12-12-96
		DE 69305852 T	22-05-97
		EP 0643795 A	22-03-95
		JP 7507611 T	24-08-95
		NO 944746 A	03-02-95
		NZ 253125 A	27-02-96
		US 5366012 A	22-11-94